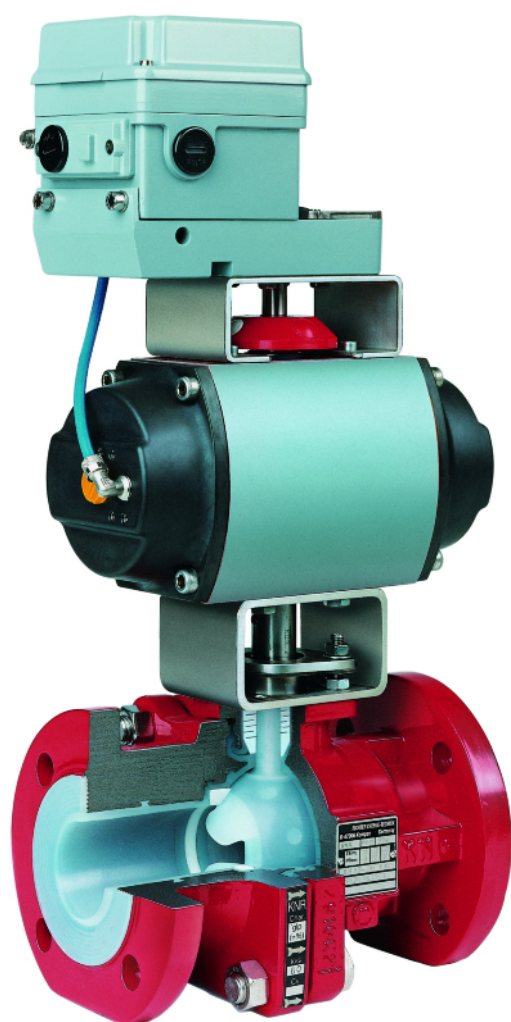


Series KNAR/F, KNARP/F  
KNAR-D/F, KNARP-D/F  
KNAR-S/F, KNARP-S/F

Control Ball Valve to ASME  
with V-control ball/stem unit and  
Richter ENVIPACK universal packing



## Keep for future use!

This operating manual must be strictly observed before transport, installation, operation and maintenance

Subject to change without notice.

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9520-082-en Revision 04 Edition 11/2008

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## Relevant documents

◆ Declaration of conformity acc. to the EC Pressure Equipment Directive 97/23/EG	Lever elevation	Section	<b>9520-00-3011</b>
◆ Form for Safety Information Concerning the Contamination QM 0912-16-2001_en	Limit switch IFM	Dimen.	<b>9520-00-4021</b>
◆ For KNARP/F, KNARP-D/F, KNARP-S/F: Operating manual for actuator	Spring return unit Kinetrol	Section	<b>9520-00-3005</b>
◆ Depending on option, relevant drawing:	Limit switch VDE/VDI	Dimen.	<b>9520-00-4015</b>
Double packing bonnet,	Initiator Turck	Section	<b>9520-00-3004</b>
Section	Locking plate	Dimen.	<b>9520-00-4014</b>
Dimen.	Heating jacket	Section	<b>9520-00-3006</b>
Extended stem,	Change from manual operation to power operation	Dimen.	<b>9520-00-4016</b>
Section			<b>9520-00-3007</b>
Dimen.			<b>9520-00-4017</b>
Extended stem, round			<b>9520-00-3002</b>
Section			<b>9520-00-3012</b>
Dimen.			<b>9520-00-4020</b>

## 1 Technical data

### Manufacturer:

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Otto-Schott-Str. 2  
D-47906 Kempen  
Telephone: +49 (0) 2152 146-0  
Fax: +49 (0) 2152 146-190  
E-Mail: [richter-info@idexcorp.com](mailto:richter-info@idexcorp.com)  
Internet: <http://www.richter-ct.com>

### Designation :

Control ball valve with ball/stem unit and Richter ENVIPACK universal selfadjusting packing, two-piece body, to ASME.

#### Series:

- KNAR/F** → Design with lever or hand gear  
**KNARP/F** → Design prepared for pneumatic, hydraulic or electric actuator to ISO 5211  
**KNAR-D/F** → KNAR/F with thick-walled (5mm) body lining  
**KNARP-D/F** → KNARP/F with thick-walled (5mm) body lining  
**KNAR-S/F** → Design investment cast with lever, FDA-konform wetted material  
**KNARP-S/F** → Design prepared for pneum., hydr. or electric actuator to ISO 5211

Rangeability 25:1

Certified to German Clean Air Act (TA Luft)

Strength and tightness (P10, P11) of the pressure-bearing body tested to DIN EN 12266-1.

Gas-tight (P12) in the seat to DIN EN 12266-1, leak rate A

Face to face: ASME B16.10, Class 150  
bis 6"column 19  
8" column 18

Flange connecting dimensions:  
ASME B16.5 Class 150, raised face.

### Materials :

#### Body material:

KNAR/F, KNARP/F KNAR-D/F, KNARP-D/F:  
Ductile cast iron EN-JS 1049 to DIN EN 1563 (0.7043 DIN 1693) and ASTM A395

KNAR-S/F, KNARP-S/F:  
316 investment cast, (CF8M, 1.4408)

Lining material: PFA/PTFE .../F  
On request: antistatic .../F-L  
highly permeation-resistant .../F-P

### Temperature range :

See pressure-temperature diagram in Section 1.5.

### Operating pressure:

1/2" – 6" von Vakuum to max. 275 psig (19 bar)  
8" von Vakuum to max. 145 psig (10 bar)  
to ASME B16.42  
See pressure-temperature diagram in Section 1.5.

### Ball valve sizes in mm :

KNAR/F, KNARP/F KNAR-D/F, KNARP-D/F:  
1/2", 3/4", 1", 1 1/2", 2", 3", 4", 6"  
8" with reduced bore 6"  
KNAR-S/F, KNARP-S/F: 1", 1 1/2", 2"

### Weight, ball valve manually operated :

<b>Nom. size</b>	1/2"	3/4"	1"	1 1/2"	2"
<b>ca. kg</b>	5,6	6	5,6	12	14,5
<b>ca. lbs</b>	12.3	13.2	12.3	26.4	31.9
<b>Nom. size</b>	3"	4"	6"	8"	
<b>ca. kg</b>	33,5	50	91	125	
<b>ca. lbs</b>	73.7	110	200	275	

For weight of actuator, see actuator manufacturer's manual.

### Installation position :

Arbitrary, a direction arrow on an additional name plate indicates the direction of flow.  
See Sections 1.1 und 10.

### Dimensions and individual parts:

See sectional drawings in Section 10.

**Wear parts :** Seat rings  
Packing components  
V-control ball

### Options :

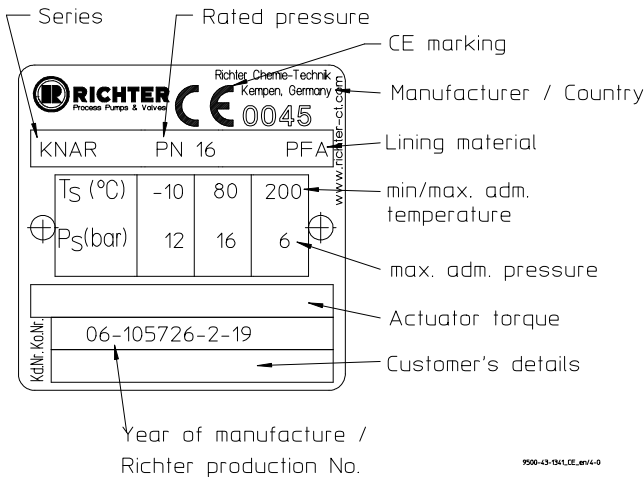
- ◆ Richter ENVIPACK double packing for particularly high safety requirements, self-adjusting.  
On request, monitoring and flushing connection.
- ◆ Ball/stem unit extension for insulated pipes
- ◆ Hand lever extension depending on requirements
- ◆ Limit switches for remote monitoring of hand and remote-activated ball valves.
- ◆ Lockable hand lever to prevent unauthorised operation.
- ◆ Stainless steel heating jacket can be retrofitted, suitable for all common heat carriers.

## 1.1 Name plate, CE and body markings

The stainless steel name plate is undetachably riveted to the body.

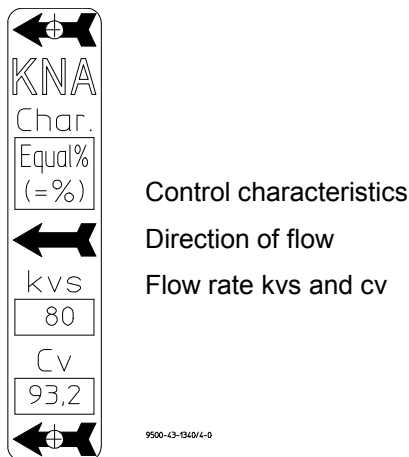
If the operator attaches his identification, it must be ensured that the valve matches the application in question.

### Example of name plate with CE marking:



No CE marking is permissible for the sizes 1/2" and 3/4" the name plate therefore has no CE marking.

### Example: Additional name plate KNAR, KNARP



### Body identification :

The following are visible on the body according to DIN EN 19 and AD 2000 A4:

- ◆ Nominal size
- ◆ Rated pressure
- ◆ Body material
- ◆ Manufacturer's identification
- ◆ Melt number/Foundry identification
- ◆ Cast date

## 1.2 V-control ball/stem unit

The advantage of a single-piece v-control ball/stem unit is the play-free power transmission. This applies in particular to plastic-lined components.

The end of the stem journal or flat pivot point is marked with:

- ◆ direction of flow
- ◆ flow rate Kvs and Cv
- ◆ lining material

As viewed from above, closing is in clockwise direction.

## 1.3 Tightening torques

**All screws greased, tighten in diametrically opposite sequence!**

The tightening torques for pipe screws and body screws mentioned must not be exceeded. For an exception, see **Section 8**, Flange connection valve / pipe is leaking.

The following tightening torques are recommended:

### Packing screws

Tighten packing gland follower **503** until spring gland follower **502** is in contact without any gap. In Bei 3", 4", 6" and 8" are 2 spring gland followers **502**.

### Pipe screws

Flange nom. size [inch]	Screws [ASME]	Tightening torque	
		[in-lbs]	[Nm]
1/2"	4 x 1/2"	45	5
3/4"	4 x 1/2"	55	6
1"	4 x 1/2"	70	8
1 1/2"	4 x 1/2"	135	15
2"	4 x 5/8"	220	25
2 1/2"	4 x 5/8"	265	30
3"	4 x 5/8"	400	45
4"	8 x 5/8"	310	35
6"	8 x 3/4"	710	80
8"	8 x 3/4"	1020	115

### Body screws

Nom. Size [inch]	Screws [ISO/DIN]	Tightening torque	
		[Nm]	[in-lbs]
1/2"	4 x M12	35	310
3/4"	4 x M12	35	310
1"	4 x M12	35	310
1 1/2"	4 x M16	45	398
2"	4 x M16	45	398
3"	8 x M16	50	442
4"	8 x M16	60	531
6"	8 x M20	150	1330
8"	8 x M20	150	1330

### 1.4 Breakaway torques

Test medium: water 68 °F (20 °C)

Higher breakaway torques may occur with other media.

DN [inch]	Δp in psi				max. adm. [in-lbs]
	≤ 45 [in-lbs]	85 [in-lbs]	145 [in-lbs]	235 [in-lbs]	
1/2"	71	71	71	89	620
3/4"	71	71	71	89	620
1"	106	71	71	89	620
1 1/2"	177	177	177	221	1990
2"	221	221	221	266	1990
3"	443	443	549	708	4425
4"	708	708	814	974	4425
6"	1770	2036	2390	2744	19470
8"	1770	2036	2390	2744	19915

The breakaway torque of the actuator must be at least just as high as the breakaway torque of the valve but better would be 20% higher.

With highly viscous media and/or solids in the medium it may be necessary to consider other safety allowances in dimensioning the actuator.

This applies in particular to non-Newtonian fluids, such as high polymer substances, suspensions, pastes, lubricants, resins, paints etc.

Admissible safety allowances are in the range of 20-25% of the breakaway torque.

In order to avoid damage to the valve, it is imperative to observe the max. admissible breakaway torque!

### 1.5 Cavitation coefficient z for 75% duty (Cv/Cv<sub>100</sub>=0,75)

There are at least 3 different V-control ball/stem units for each nominal size

DN	z1	z2	z3	z4	z5	z6
1/2"	0,65	0,60	0,60	0,60	0,58	0,43
3/4"	0,65	0,60	0,60	0,60	0,58	0,43
1"	0,65	0,60	0,60	0,60	0,58	0,43
1 1/2"				0,53	0,50	0,35
2"				0,47	0,39	0,32
3"				0,31	0,29	0,22
4"				0,27	0,24	0,16
6"				0,15	0,13	0,08
8"				0,15	0,13	0,08

$$X_F = \frac{\Delta p}{p_1 - p_v}$$

X<sub>F</sub> = Differential pressure ratio  
 Δp = Differential pressure input/output  
 p<sub>1</sub> = Absolute pressure at inlet  
 p<sub>v</sub> = Vapour pressure at operating temp.

X<sub>F</sub> ≤ z : non-critical conditions  
 X<sub>F</sub> ≤ 1,4 x z : tolerable cavitation  
 X<sub>F</sub> > 1,4 x z : inadmissible cavitation

### 1.6 Flow values Kv in %

Opening [%]	Kv [%]
10	5,5
20	7,6
30	10,5
40	14,5
50	20,0
60	27,6
70	38,1
80	52,5
90	72,5
100	100,0

Characteristics equal percentage

Rangeability 1:25

Best control range 20-90% of angle of opening

### 1.7 Flow values Kv100 in m<sup>3</sup>/h

There are 3-6 different V-control ball/stem units per nominal size

DN [inch]	Cv [USgpm]					
	1/2"	0.93	1.86	4.66	9.32	16.3
3/4"	0.93	1.86	4.66	9.32	16.3	23.3
1"	0.93	1.86	4.66	9.32	16.3	23.3
1 1/2"				18.64	29.12	46.6
2"			18.64	29.12	46.6	69.9
3"			46.6	93.2	139.8	186.4
4"			69.9	116.5	186.4	291.25
6"				186.4	291.25	466
8"				186.4	291.25	466

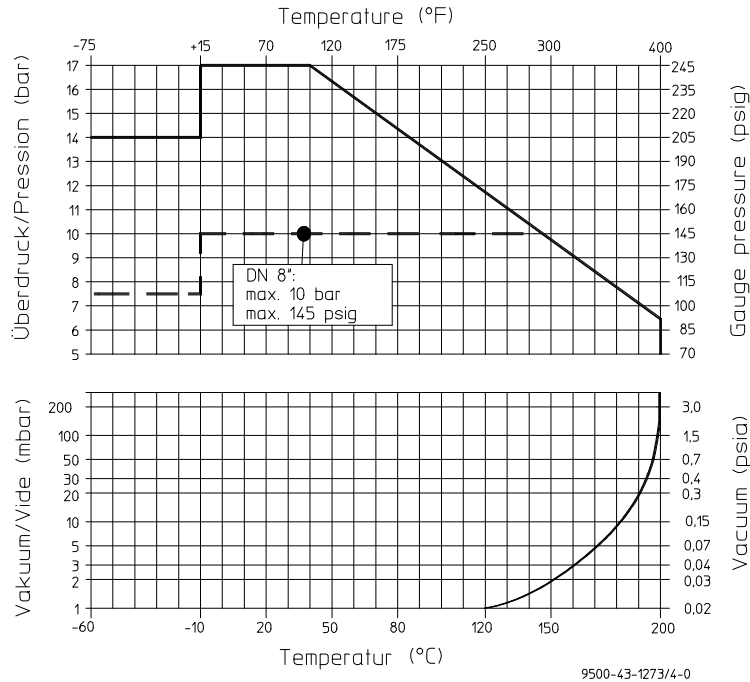
## 1.5 Pressure-temperature-diagram

When used in the area of application of ASME, the low temperature of ASTM A395 is limited to -20°F (-29°C). A special material is used for the ball/stem unit for operating limits under 14° F to -76 °F (- 10 °C to - 60 °C).

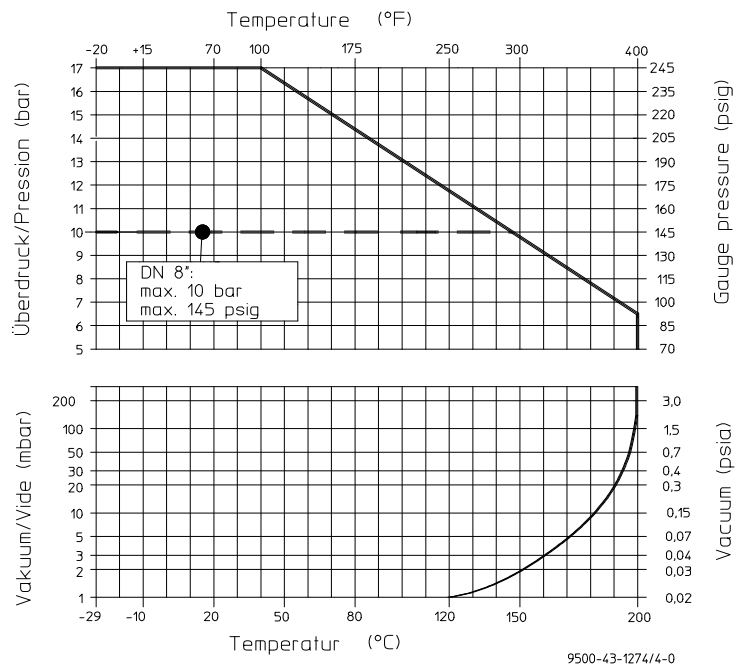


When used in the minus temperature range, the regulations applicable in the country in question must be observed.

### According to AD 2000



### According to ASME B 16.42



## 2 Notes on safety

This operating manual contains fundamental information which is to be observed during installation, operation and maintenance.

**It must therefore be read before installation and commissioning!**

For valves which are used in potentially explosive areas, see **Section 3**.

Installation, operation and maintenance are to be performed by qualified staff.

The area of responsibility, authority and supervision of the staff must be regulated by the customer.



**General hazard symbol!**  
People may be put at risk.



**Safety symbol!** The valve and its function may be put at risk if this safety symbol is not observed.

It is imperative to observe warnings and signs attached directly to the valve and they are to be kept fully legible.

**Non-observance of the notes on safety may result in the loss of any and all claims for damages.**

For example, non-observance may involve the following hazards:

- ◆ Failure of important functions of the valve/plant.
- ◆ Risk to people from electric, mechanical and chemical effects.
- ◆ Risk to the environment through leaks of hazardous substances.

### 2.1 Intended use

Ball valves are on/off valves.

Richter ball valves are pressure containing components in accordance with the Pressure Equipment Directive (PED) for the passage and shut-off of fluids. The valves are suitable for vapours, gases and non-boiling liquids of group 1 according to the PED and have a corrosion-resistant plastic lining.

**Solids** can lead to increased wear, damage to sealing surfaces or to a reduction in the service life of the valve.

The operator must carefully examine in the event of operating data other than those provided whether the designs of the valve, accessories and materials are suitable for the new application (consult the manufacturer).

Ball valves of the series KNAR-S/F and KNARP-S/F are preferred for corrosive atmosphere and in clean-room conditions.

### 2.2 For the customer / operator

If a valve is used, the operator must ensure that

- ◆ actuators which are retrofitted are adapted to suit the valve
- ◆ hot or cold valve parts are protected by the customer against being touched
- ◆ the valve has been properly installed in the pipe system
- ◆ the usual flow rates are not exceeded in continuous operation.

This is not the manufacturer's responsibility.

Loads caused by earthquakes were not allowed for in the design.



Ball valves which are used as end valves must be sealed with a blind flange at the free connection end and appropriately secured against unauthorised activation.

Fire protection to DIN EN ISO 10497 is not possible (plastic lining and plastic components).

### 2.3 Improper operation

The operational reliability of the valve supplied is only guaranteed if it is used properly in accordance with **Section 2.1** of this operating manual.



The operation limits specified on the identification plate and in the pressure-temperature diagram must under no circumstances be exceeded.

### 3 Safety notes for applications in potentially explosive areas based on the Directive 94/9/ EC (ATEX 95)

The valves are intended for use in a potentially explosive area and are therefore subject to the conformity assessment procedure of the directive 94/9/EC (ATEX).

As part of this conformity assessment, an ignition hazard analysis to EN 13463-1 to satisfy the fundamental safety and health requirements was conducted with the following result:

- ◆ **The valves do not have any ignition source of their own and can be operated both manually as well as mechanically/electrically.**
- ◆ **The valves are not covered by the scope of application of the ATEX directive and therefore do not need to be identified accordingly.**
- ◆ **The valves may be used in a potentially explosive area.**

Supplementary notes:

- ◆ **Electric/mechanical actuators must be subjected to their own conformity assessment to ATEX.**

It is imperative to observe the individual points of intended use for application in a potentially explosive area.

#### 3.1 Intended use

**Improper operation, even for brief periods, may result in serious damage to the unit.**

**In connection with explosion protection, potential sources of ignition (overheating, electrostatic and induced charges, mechanical and electric sparks) may result from these improper operation; their occurrence can only be prevented by adhering to the intended use.**

Furthermore, reference is made in this connection to the Directive 95/C332/06 (ATEX 118a) which contains the minimum regulations for improving the occupational health and safety of the workers who may be at risk from an explosive atmosphere.

A difference is made between two cases for the use of chargeable liquids (conductivity  $<10^{-8}$  S/m):

#### 1. Chargeable liquid and non-conductive lining

Charges can occur on the lining surface. As a result, this can produce discharges inside the valve. However, these discharges cannot cause ignitions if the valve is completely filled with medium.

If the valve is not completely filled with medium, e.g. during evacuation and filling, the formation of an explosive atmosphere must be prevented, e.g. by superimposing a layer of nitrogen.

It is recommended to wait 1 hour before removing the valve from the plant in order to permit the elimination of static peak charges.

This means that, to safely prevent ignitions, the valve must be completely filled with medium at all times or else a potentially explosive atmosphere must be excluded by superimposing a layer of inert gas.

#### 2. Chargeable liquid and conductive lining

No hazardous charges can occur as charges are discharged direct via the lining and shell (surface resistance  $<10^9$  Ohm, leakage resistance  $<10^6$  Ohm).

**Static discharges of non-conductive linings are only produced through the interaction with a non-conductive medium and are therefore the responsibility of the plant operator.**

**Static discharges are not sources of ignition which stem from the valves themselves!**

- The temperature of the medium must not exceed the temperature of the corresponding temperature class or the maximum admissible medium temperature as per the operating manual.
- If the valve is heated (e.g. heating jacket), it must be ensured that the temperature classes prescribed in the Annex are observed.
- To achieve safe and reliable operation, it must be ensured in inspections at regular intervals that the unit is properly serviced and kept in technically perfect order.
- Increased wear to the valve can be expected with the conveyance of liquids containing abrasive constituents. The inspection intervals are to be reduced compared with the usual times.
- Actuators and electric peripherals, such as temperature, pressure and flow sensors etc., must comply with the valid safety requirements and explosion protection provisions.
- The valve must be grounded.  
This can be achieved in the simplest way via the pipe screws using tooth lock washers.  
Otherwise grounding must be ensured by other action, e.g. cable bridges.
- Attachments such as actuators, position controllers, limit switches etc. must satisfy the relevant safety regulations as regards explosion protection and, if required, be designed in compliance with ATEX.
- Special attention must be paid to the appropriate safety and explosion protection notes in the respective operating manuals.
- Plastic-lined valves must not be operated with carbon disulphide.

## 4 Safety note for valves, certified to German Clean Air Act (TA Luft)

On request, this valve can be supplied compliant with the German Clean Air Code.

Certificate / Manufacturer Declaration Validity is dependent on the operating instructions being read and observed.

In particular, servicing must be conducted at regular intervals, and the bolted connections relevant for tightness must be inspected and retightened if necessary.

## 5 Transport, storage and disposal



It is imperative, for all transport work, to observe generally accepted engineering practice and the accident prevention regulations.



The valve is supplied with flange caps. Do not remove them until just before installation. They protect the plastic surfaces against dirt and mechanical damage.

Handle the goods being transported with care. During transport the valve must be protected against impacts and collisions.

Directly after receipt of the goods, the consignment must be checked for completeness and any in-transit damage.

Do not damage the external epoxy coating.

### 5.1 Storage

If the valve is not installed immediately after delivery, it must be put into proper storage.

It should be stored in a dry, vibration-free and well-ventilated room at as constant a temperature as possible.

Elastomers are to be protected against UV light.

In general, a storage period of 10 years should not be exceeded.

### 5.2 Return consignments



Valves which have conveyed aggressive or toxic media must be well rinsed and cleaned before being returned to the manufacturer's works.

It is **imperative** to enclose a **safety information sheet / general safety certificate** on the field of application with the return consignment.

Pre-printed forms are enclosed with the installation and operating manual.

Safety precautions and decontamination measures are to be mentioned.

### 5.3 Disposal

Parts of the valve may be contaminated with medium which is detrimental to health and the environment and therefore cleaning is not sufficient.



Risk of personal injury or damage to the environment due to the medium!

- ◆ Wear protective clothing when work is performed on the valve.
- ◆ Prior to the disposal of the valve:
  - Collect any medium, etc. which has escaped and dispose of it in accordance with the local regulations.
  - Neutralise any medium residues in the valve.
- ◆ Separate valve materials (plastics, metals, etc.) and dispose of them in accordance with the local regulations.

## 6 Installation

- ◆ Examine valve for in-transit damage, damaged ball valves must not be installed.
- ◆ Before installation the valve and the connecting pipe must be carefully cleaned to remove any dirt, especially hard foreign matter.
- ◆ During installation, pay attention to the correct tightening torque, aligned pipes and tension-free assembly.



Ensure that a remotely actuated actuator cannot be accidentally switched on.

### 6.1 Flange caps and gaskets

- ◆ Leave protective caps on the flanges until just prior to installation.

Where there is a particularly high risk of damage to the plastic sealing surfaces, e.g. if the mating flanges are made of metal are glass-lined, PTFE-lined gaskets with a metal inlay should be used. These gaskets are available as special accessories in the Richter range.

### 6.2 Direction of flow and installation position

Installation is independent of the direction of flow. A direction arrow on an additional name plate for control ball valve shows the direction of flow. See **Section 1.1**.

### 6.3 Grounding

The valve must be grounded. The simplest solution is to use tooth lock washers which are placed under one pipe bolt of each flange.

Otherwise grounding must be ensured by different measures e.g. a cable link.

At the customer's request a setscrew M6 with a hex. nut and washer will be provided at each flange as an additional grounding connection.

The V-control ball/stem unit **201** is grounded using a grounding spring washer **557**.

### 6.4 Test pressure

The test pressure PT of an open valve must not exceed the value of  $1.5 \times PS(PN)$  as per the identification of the valve.

## 7 Operation

### 7.1 Initial commissioning

Normally, the valves have been tested for leaks with air or water. Prior to initial operation check body bolting. For torques see **Section 1.3**.



Unless otherwise agreed, there could be residual amounts of water in the flow section of the valve; this could result in a possible reaction with the medium.

To prevent leaks, all connection screws should be retightened after the initial loading of the valve with operating pressure and operating temperature.

For torques see **Section 1.3**.

### 7.2 Improper operation and their consequences

- ◆ The ball valve is an on/off valve and shall not be operated in an intermediate position. Damage to the seat rings or the ball/stem unit could occur.
- ◆ Crystallisation may result in damage to the seat rings or ball/stem unit. This can be prevented by heating. In extreme cases this may cause blocking.
- ◆ If the ball blocks, do not apply force as the ball/stem unit may break if the max. adm. torque is exceeded.
- ◆ Operation with solids leads to increased wear.
- ◆ Operating during cavitation leads to increased wear.
- ◆ Non-observance of the pressure-temperature diagram can lead to damage.
- ◆ Do not subject the lever to heavy loads; the lever or ball valve may be damaged.
- ◆ Do not use a lever extension as otherwise there is a risk of damage.

## 7.3 Shutdown

The local regulations are to be observed when dismantling the valve.

Prior to undoing the flange connection ensure, that the plant is depressurised and emptied.

Move V-control ball/stem unit into the "half-open position".



Prior to starting any repair work, the valve is to be thoroughly cleaned. Even if the valve has been properly emptied and rinsed, residual medium may still be found in the valve.

After dismantling, immediately protect the valve flanges against mechanical damage with flange caps. See also **Section 6.1**.



Ensure that a remotely actuated actuator cannot be accidentally switched on.

## 8 Malfunctions

### ◆ Flange connection valve/pipe is leaking

Retighten the flange screws to a tightening torque according to **Section 1.3**. If this does not remedy the leak, the recommended torques may be exceeded by 10%.

If this also fails to stop the leak, dismantle and inspect the valve.

### ◆ Flange connection main body/body end piece is leaking

Retighten body screws. See paragraph "Flange connection valve/pipe is leaking".

### ◆ Packing is leaking

Retighten packing nuts according to the details in **Section 1.3**.

### ◆ Ball valve does not operate

Is the actuator being supplied with power?

Is any directional control valve connected correctly?

Is there any foreign matter in the valve?

### ◆ The ball no longer closes completely

Is the stem deformed?

Is the coupling worn?

Are the sleeve nuts **512** and setscrew **904/4** tightened?

The V-control ball/stem unit has too much play/hysteresis.

With a worm gear or actuator, check whether the end stops can be re-adjusted. The operating manuals of the gear and actuator manufacturers contain accurate instructions.



Never apply force to the lever or use an extension.

1. Try to get the ball valve working again by moving the lever to and from.
2. Remove the lever stop and try to switch against the normal direction of rotation.
3. If actuation is not possible with the max. admissible breakaway torque as per **Section 1.4**, dismantle ball valve and inspect individual components.

## 9 Maintenance

- ◆ All repair work is to be performed by qualified personnel using the appropriate tools.
- ◆ For the arrangement, designation and item numbers of all parts of the valve, see **Section 10**.
- ◆ Spare parts are to be ordered with all the details in acc. with the valve identification.
- ◆ Only original spare parts may be installed.
- ◆ To prevent leaks, a regular check of the connection screws should be made in line with the operating requirements.  
For torques see **Section 1.3**.

### 9.1 Dismantling

#### 9.1.1 Ball valve with lever

- Remove lever **203**.
- Take out grounding spring washer **557**.
- Dismantle packing gland follower **503** and spring gland follower **502**.
- The thrust ring **405/1**, packing bellows **403** and retaining washer **526** (not in 6" and 8") are one unit and it is levered out using 2 screwdrivers.
- Undo screw connection body end piece **102** / main body **100**.
- Remove body end piece **102**.
- Remove V-control ball/stem unit **201**. Pay attention so as not to damage the body lining.
- Remove seat rings **401**.

#### 9.1.2 Packing bellows

- Remove retaining washer **526**.
- Separate thrust ring **405/1** and packing bellows **403** by pushing them apart.

#### 9.1.3 Ball valve with actuator

- Undo setscrew **904/4** in the coupling **804** by one turn.
- Undo sleeve nut **512** on the coupling by about 2 turns. Left-hand thread. Observe drawing in **Sections 10.3 and 10.5**.
- Remove actuator **850** and coupling **804**.
- Dismantle packing gland follower **503** and spring gland follower **502**.
- Remove bracket **510**.

Further dismantling is performed as described in **Section 9.1.1**.

### 9.2 Assembly

- Prior to assembly all parts are to be cleaned and the plastic-lined components checked for damage.
- Insert seat rings **401** in the main body **101** and body end piece **102**.
- Mount and adjust V-control ball/stem unit **201**. Pay attention so as not to damage the body lining.
- Notice the direction of flow. See sectional drawing in **Section 10**.
- An additional bore in the ball/stem unit, e.g. to ensure it is cavity-free, must lie on the p1 side in the closed position.
- Mount body end piece **102**. Tighten the body screws to a tightening torque according to **Section 1.3** in diametrically opposite sequence.

#### 9.2.1 Packing bellows

- Press thrust ring **405/1** into packing bellows **403**.
- Install retaining washer **526** (not in 6" and 8").
- Press unit into body end piece **102**.
- Press in grounding spring washer **557**.

#### 9.2.2 Ball valve with lever

- Mount lever stop **577**, spring gland follower **502** (in 3", 4", 6" and 8" are 2 spring gland followers **502**) and packing gland follower **503**. Tighten packing nuts until there is no gap between packing gland follower and spring gland follower. See **Section 1.2 and 10**.
- Notice direction of rotation of V-control ball/stem.
- Seal any tapped bores still open with plugs.
- Mount lever **203**.

#### 9.2.3 Ball valve with actuator

- Mount spring gland follower **502** (in 3", 4", 6" and 8" are 2 spring gland followers **502**) and packing gland follower **503**. Tighten packing nuts until there is no gap between packing gland follower and spring gland follower. See **Section 1.2 and 10**.
- Mount bracket **510** with the opening at right angles to the direction of flow.
- Mount coupling **804** and actuator **850**. Notice direction of rotation of V-control ball/stem unit **201**.
- Observe the actuator position in accordance with the actuator operating manual.

- Tighten setscrew **904/4** in the coupling **804**.
- Tighten sleeve nut **512** on the coupling **tight**.  
Attention: Left-hand thread.
- Observe drawing in Section 10.3 and 10.5.

### 9.3 Conversion from lever to actuator

- Select the actuator in accordance with the instructions of the actuator manufacturer.
- Remove hand lever **203**.

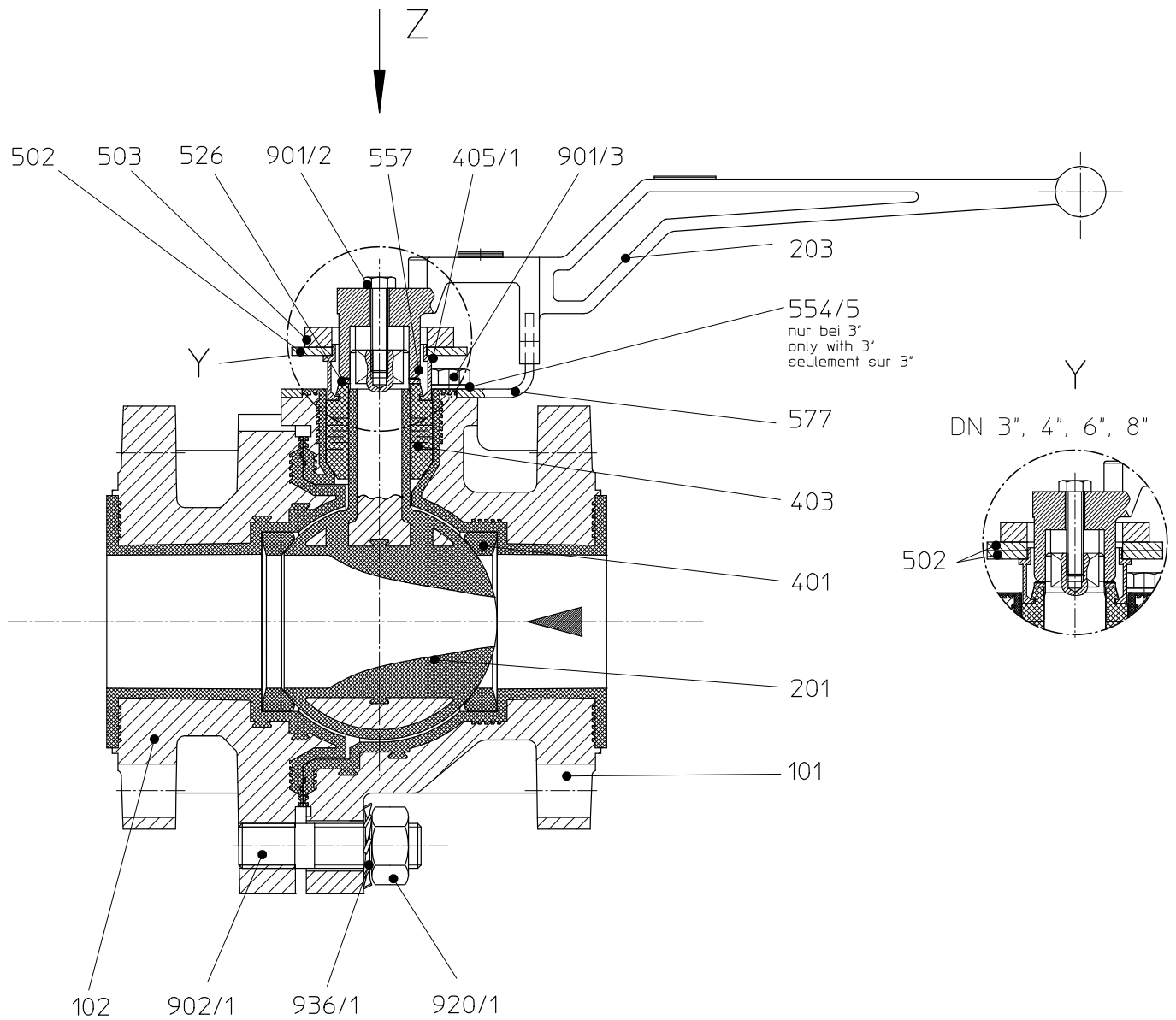
- Remove lever stop **577** and plug.
- Check the fits of the coupling **804**, bracket **510** and actuator **850**.
- Mount bracket **510** with the opening at right angles to the direction of flow.
- Mount coupling **804** and actuator **850**. While doing so, observe direction of rotation of the v-control ball/stem unit.
- Observe the actuator position in accordance with the actuator operating manual.
- Tighten setscrew **904/4** in the coupling **804**.
- Tighten sleeve nut **512** on the coupling **tight**.  
**Attention: Left-hand thread.**
- Observe drawing in Section 10.3 and 10.5.

## 10 Drawings

### 10.1 Legend

<b>101</b>	main body	<b>804</b>	coupling
<b>102</b>	body end piece		includes:
<b>201</b>	ball/stem unit	<b>512</b>	sleeve nut
<b>203</b>	lever	<b>904/4</b>	setscrew
<b>401</b>	seat ring	<b>980/1</b>	round head grooved pin
<b>403</b>	packing bellows	<b>850</b>	actuator
<b>405/1</b>	thrust ring	<b>901/x</b>	hex. screw
<b>502</b>	spring gland follower	<b>902/1</b>	stud screw
<b>503</b>	packing gland follower	<b>904/1</b>	set screw
<b>510</b>	bracket	<b>914/2</b>	hex. socket screw (2")
<b>526</b>	retaining washer (DN 1/2", 3/4", 1", 1 1/2", 2", 3", 4")	<b>918/1</b>	threaded rod (6", 8")
<b>554/1</b>	washer	<b>920/x</b>	hex. nut
<b>554/5</b>	washer (3")	<b>936/x</b>	toothed lock washer
<b>557</b>	grounding spring washer		
<b>577</b>	lever stop		

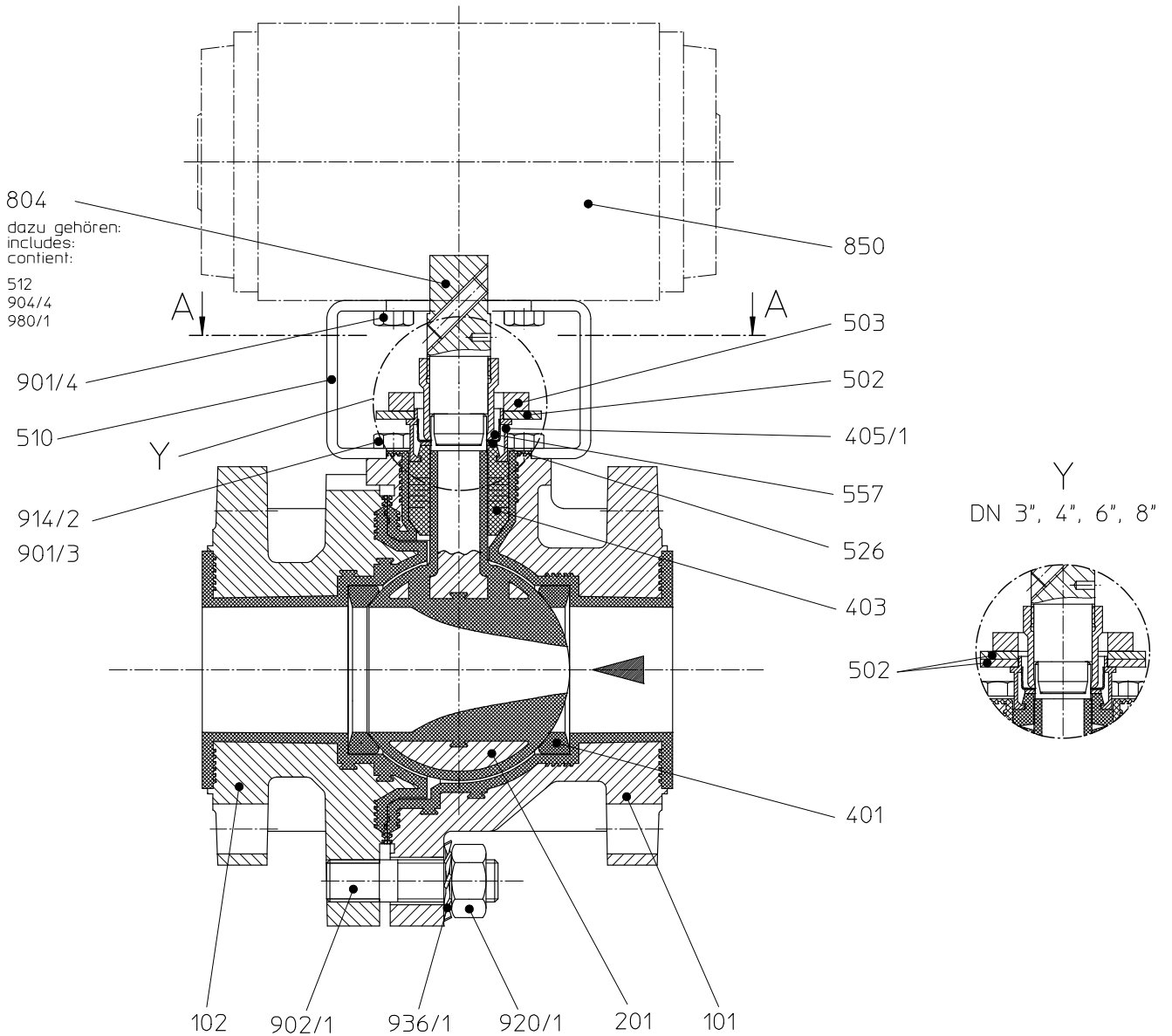
10.2 Sectional drawing ball valve with lever



9520-00-3140/4-0

Holes of the flange- and housing screws view displaced by 45°

10.3 Sectional drawing ball valve with actuator

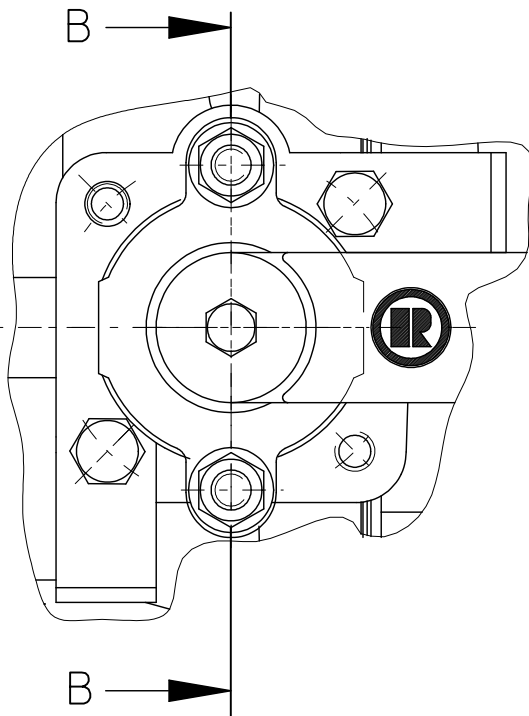


9520-00-3141/4-0

Holes of the flange- and housing screws view displaced by 45°

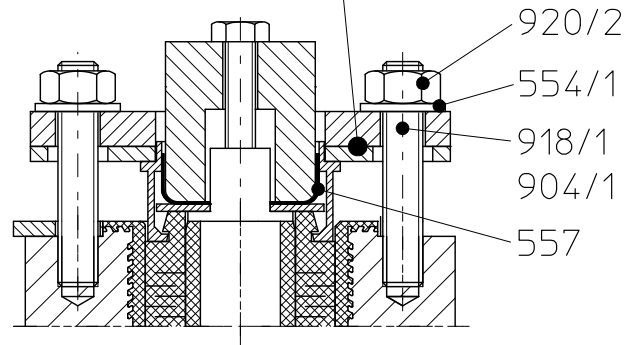
**10.4 View and section ball valve with lever**

View Z



Section B-B

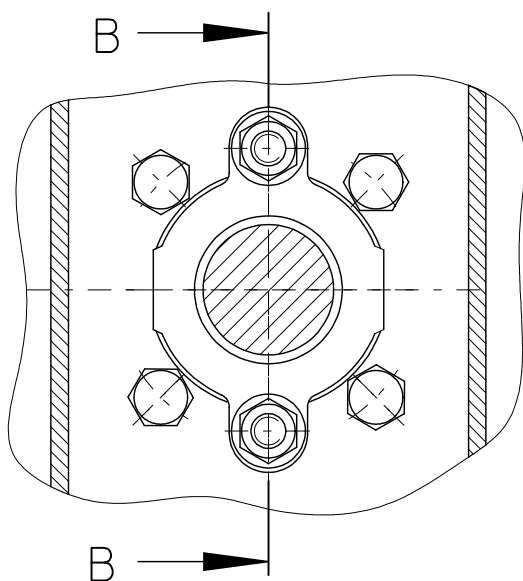
Tighten packing gland follower 503 until spring gland follower 502 is in contact without any gap



9500-43-1279\_en/4-0

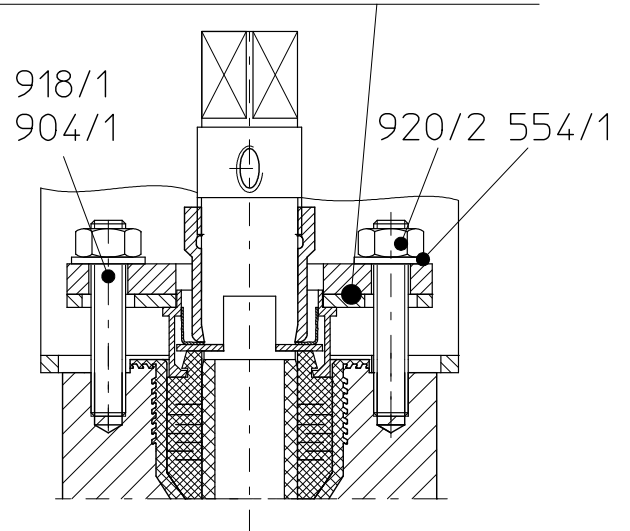
**10.5 View and section ball valve with actuator**

Section A-A



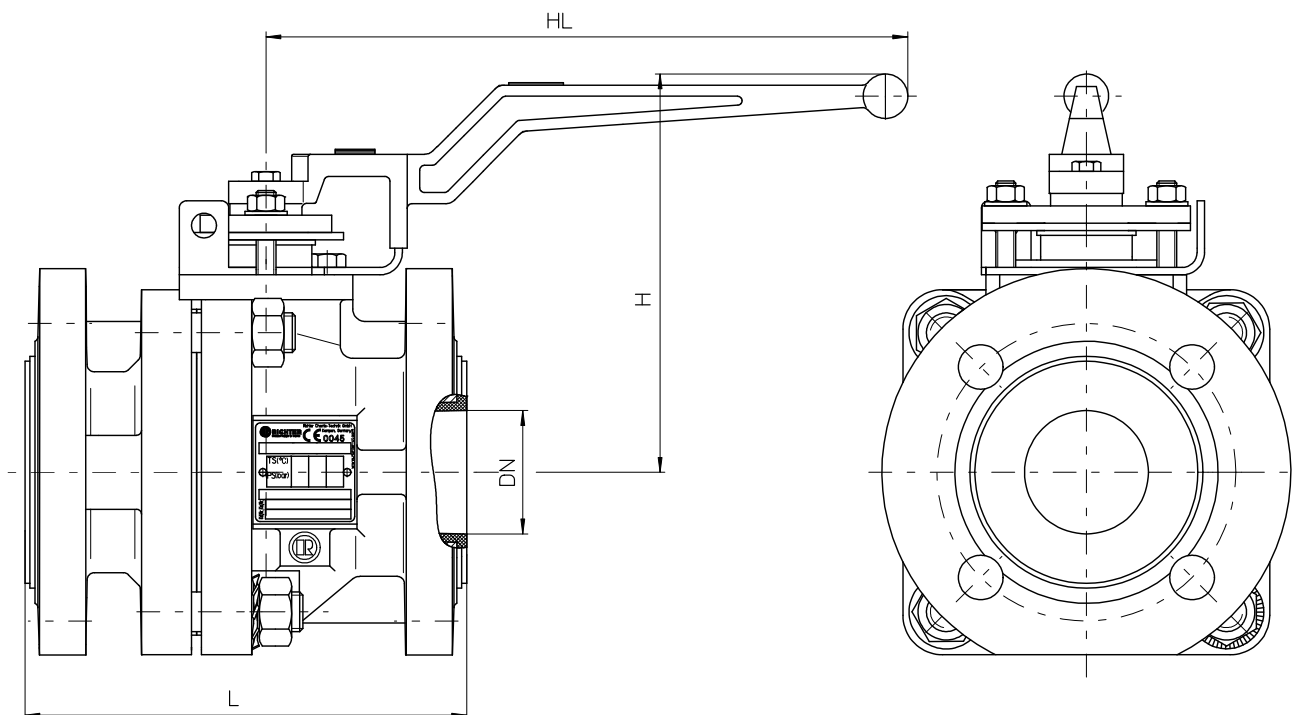
Section B-B

Tighten packing gland follower until spring gland follower is in contact without any gap



9500-43-1247\_en/4-0

10.6 Dimensional drawing ball valve with lever



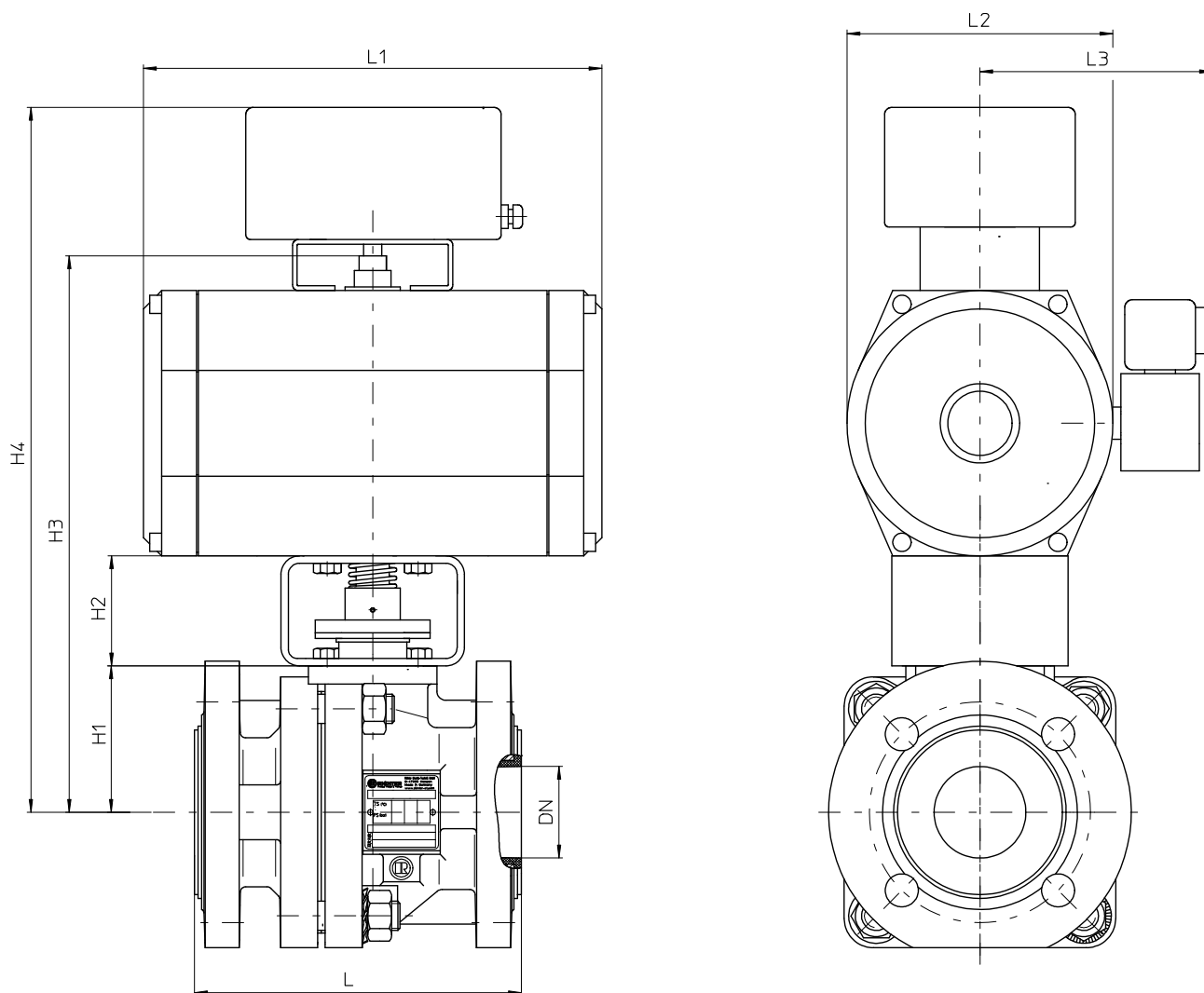
KNAR/F		x	x	x	x	x	x	x	x	
KNAR-S/F				x	x	x				
DN		1/2"	3/4"	1"	1 1/2"	2"	3"	4"	6"	8" *
L	inch	5.12	5.91	5.0	6.5	7.0	7.99	9.01	10.51	17.99
	[mm]	[130]	[150]	[127]	[165]	[178]	[203]	[229]	[267]	[457]
HL	inch	7.05			10.24		12.32		20.27	17.13
	[mm]	[179]			[260]		[313]		[515]	[435]
H	inch	5.12			6.1	7.09	7.68	10.43	10.63	
	[mm]	[130]			[155]	[180]	[195]	[265]	[270]	

\* DN 8" with reduced bore 6"

Flange connecting dimensions:

ASME B16.5 Class 150, raised face

10.7 Dimensional drawing ball valve with actuator



KNARP/F		x	x	x	x	x	x	x	x	
KNARP-S/F				x	x	x				
DN		1/2"	3/4"	1"	1 1/2"	2"	3"	4"	6"	8" *
H1	inch [mm]	1.97 [50]			3.03 [77]	3.15 [80]	4.64 [118]	5.27 [134]	7.24 [184]	
H2	inch [mm]	2.32 [60]			2.32 ** [60] **		3.15 [80]		3.94 [100]	
H3	inch [mm]									
H4	inch [mm]									
L	inch [mm]	5.12 [130]	5.91 [150]	5.0 [127]	6.5 [165]	7.0 [178]	7.99 [203]	9.01 [229]	10.51 [267]	17.99 [457]
L1	inch [mm]									
Connect. dim. acc. to ISO 5211		F05			F07		F10		F12	

\* DN8" with reduced bore 6"

\*\* H2 = 3.15" (80mm) if F10 or F12 on the actuator side

Dimensions H3, H4, L1, L2 and L3 vary depending on the actuator manufacturer.

Flange connecting dimensions

**Series Series KNAR/F, KNARP/F, KNAR-D/F, KNARP-D/F,  
KNAR-S/F, KNARP-S/F ASME**

ASME B16.5 Class 150, raised face

**CE Konformitätserklärung** nach EN ISO//IEC 17050  
**Declaration of Conformity** according to EN ISO//IEC 17050

Produkt <i>Product</i>	Kunststoffausgekleidete Dreharmaturen <i>Plastic lined quarter turn valves</i>		
Bauart <i>Design</i>	Kugelhahn, Regel-Kugelhahn, Kompakt-Kugelhahn, Bodenablass-Kugelhahn, Absperr- und Regelklappe <i>Ball valve, control ball valve, sandwich ball valve, bottom drain ball valve, shut-off and control butterfly valve</i>		
Baureihe <i>Serie</i>	KN..., KNA..., BVA..., BVI..., KNR..., KNAR..., KH..., KK..., KK-FU., KA-N..., NK..., NKL..., NKS...		
Nennweite <i>Size</i>	DN 15 bis DN 400, ½" bis 16" <i>DN 15 to DN 400, ½" to 16"</i>		
Seriennummer <i>Series number</i>	ab/from 29.12.2009		
EU-Richtlinie <i>EU-Directive</i>	97/23/EG Druckgeräterichtlinie <i>97/23/EC Pressure Equipment</i>	2006/42/EG <sup>2)</sup> <i>2006/42/EC<sup>2)</sup></i>	Maschinenrichtlinie <i>Directive Machinery</i>
Angewandte Technische Spezifikation <i>Applied Technical Specification</i>	DIN EN ISO 12100-2 AD 2000		
Überwachungsverfahren <i>Surveillance Procedure</i>	97/23/EG Zertifizierungsstelle für Druckgeräte der TÜV Nord Systems GmbH & Co. KG Notified Body 0045		
Konformitätsbewertungsverfahren 97/23/EG <i>Conformity assessment procedure 97/23/EC</i>	Modul H		
Kennzeichnung <i>Marking</i>	97/23/EG <sup>1)</sup>	97/23/EC <sup>1)</sup> ≥ DN 32, ≥ 1"	<b>CE</b> 0045
	2006/42/EG <sup>2)</sup>	2006/42/EC <sup>2)</sup>	<b>CE</b>


Das Unternehmen Richter Chemie-Technik GmbH bescheinigt hiermit, dass die o.a. Baureihen die grundsätzlichen Anforderungen der aufgeführten Richtlinien und Normen erfüllt.  
*Richter Chemie-Technik GmbH confirms that the basic requirements of the above specified directives and standards have been fulfilled.*

- <sup>1)</sup> Für nicht aufgeführte Nennweiten ist eine Kennzeichnung nicht zulässig.  
*For sizes not listed a marking is not permitted.*  
<sup>2)</sup> Alle Armaturen, mit Ausnahme der Armaturen mit Handbetätigung.  
*For all valves, with exceptions to valves with hand operation*

Kempen, 14.01.2011

  
\_\_\_\_\_

G. Kleining  
Leiter Forschung & Entwicklung  
Manager Research & Development

  
\_\_\_\_\_

A. Linges  
Leiter Qualitätsmanagement  
Quality Manager

## Safety Information / **Declaration of No Objection** Concerning the Contamination of Richter-Pumps, -Valves and Components

### 1 SCOPE AND PURPOSE

Each entrepreneur (operator) carries the responsibility for the health and safety of his employees. This extends also to the personnel, who implements repairs with the operator or with the contractor.

Enclosed declaration is for the information of the contractor concerning the possible contamination of the pumps, valves and component sent in for repair. On the basis of this information for the contractor is it possible to meet the necessary preventive action during the execution of the repair.

Note: The same regulations apply to repairs **on-site**.

### 2 PREPARATION OF DISPATCH

Before the dispatch of the aggregates the operator must fill in the following declaration completely and attach it to the shipping documents. The shipping instructions indicated in the respective manual are to be considered, for example:

- Discharge of operational liquids
- remove filter inserts
- lock all openings hermetically
- proper packing
- Dispatch in suitable transport container
- Declaration of the contamination fixed **outside!!** on the packing



**FAX****Fax No. ()****Pages (incl. cover sheet) ()****To:**

()

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www.richter-ct.comContact person:  
()Reference:  
()Extension:  
- ()E-Mail Address:  
()Date:  
()**Your order No.:** ()**Our Kom. No.:** ()**Serial No.:** ()

Dear Sirs,

The compliance with laws for the industrial safety obligates all commercial enterprises to protect their employees and/or humans and environment against harmful effects while handling dangerous materials.

The laws are such as: the Health and Safety at Work Act (ArbStättV), the Ordinance on Harzadous Substances (GefStoffV, BIOSTOFFV), the procedures for the prevention of accidents as well as regulations to environmental protection, e.g. the Waste Management Law (AbfG) and the Water Resources Act (WHG)

An inspection/repair of Richter products and parts will only take place, if the attached explanation is filled out correctly and completely by authorized and qualified technical personnel and is available.

In principle, radioactively loaded devices sent in, are not accepted.

Despite careful draining and cleaning of the devices, safety precautions should be necessary however, the essential information must be given.

The enclosed declaration of no objection is part of the inspection/repair order. Even if this certificate is available, we reserve the right to reject the acceptance of this order for other reasons.

Best regards  
RICHTER CHEMIE-TECHNIK GMBHEnclosures

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